

# MAGVENT

Stainless Steel Air, Magnetite & Dirt Separation for the Heating & Ventilation Industry.



- 1 High capacity auto air vent
- 2 3-Way Valve / Bleed Valve
- 3 Drain Valve
- 4 Removable high gauss magnetic rod

## Dimensions (mm)

Model No.	A	B	C	D	E	F	G	Tested to
<b>MAGCVAD-50</b>	50	430	300	170	25	380	680	21 bar
<b>MAGCVAD-65</b>	65	430	300	170	25	380	680	21 bar
<b>MAGCVAD-80</b>	80	490	360	220	25	440	800	21 bar
<b>MAGCVAD-100</b>	100	490	360	220	25	440	800	21 bar
<b>MAGCVAD-125</b>	125	630	470	325	25	550	1020	21 bar
<b>MAGCVAD-150</b>	150	630	470	325	25	550	1020	21 bar
<b>MAGCVAD-200</b>	200	810	555	410	50	640	1195	21 bar
<b>MAGCVAD-250</b>	250	880	775	510	50	775	1550	21 bar
<b>MAGCVAD-300</b>	300	1100	875	610	50	875	1750	21 bar
<b>MAGCVAD-350</b>	350	1500	950	770	50	950	1900	21 bar
<b>MAGCVAD-400</b>	400	1500	1125	770	50	1125	2250	21 bar
<b>MAGCVAD-450</b>	450	1750	1125	920	50	1125	2250	21 bar
<b>MAGCVAD-500</b>	500	2000	1175	1220	50	1175	2350	21 bar
<b>MAGCVAD-600</b>	600	2000	1325	1220	50	1325	2650	21 bar

**POD INSULATED READY**

# MAGVENT

## Deaeration

The word Deaeration describes the removal of dissolved gases from liquids such as air from water. When water is heated or the pressure reduced gas Microbubble are released into the system. Microbubbles can be the cause of major problems such as pump failure, corrosion and energy loss.

## Dirt Removal

The MagVent is also used to remove dirt particles from heating and chilled water systems. Installed it will eliminate all dirt particles down to 5 microns and less

## Features and Benefits

- High-gauss magnetic rod installed to remove all magnetite in the water system.
- Greatly reduced commissioning times after initial fill.
- Longer system life (through air and dirt elimination)
- Low-pressure drop
- Bi-directional flow
- Maximum Temperature - 110 °c.
- Max working pressure - 10 bar (Higher MWP available on request)
- Tested to 21 bar
- All stainless steel vessel
- Air collects in the air chamber before being automatically vented
- Floating dirt can be removed by opening the valve situated under the air vent.
- The same valve is used for releasing air when filling the system
- Large collector ensures that flushing is only required now and then
- Can be flushed while fully operational (no need to shut down)
- An internal stainless steel concentrator to aid removal of air and dirt.
- Smooth surfaces with Stainless Steel lead to lower friction
- Stainless will not degrade in service thanks to its excellent resistance to corrosion.
- Stainless Steel is extensively more resistant to oxidation by water and biocides than carbon steel. Therefore Stainless Steels are not contributing to oxidation, sludge's etc;
- Thermal properties of stainless steel. They are far superior to iron or carbon steel.
- Maximum velocity up to 3m/sec

## The Solution

As an aid to system cleaning you should specifically install Magnetic Filtering. The MagVent range has been developed by Fabricated Products (UK) to remove potentially damaging particles from both hot and chilled water systems. It is comprised of a very fine stainless-steel strainer capable of stopping debris down to 5 micron. Inside the body of our unit is also a high-gauss magnetic rod, these two elements combined together providing a very powerful cleaning device. As the water flows through the unit the magnetite is attracted to the magnetic rod and even the smallest particles down to 5 micron and less are collected. Through simple & cost effective maintenance the magnetic rod is then removed. All magnetite which flows through the unit will be removed 100%.

## Stainless Steel: Safe, Clean, Efficient and Hygienic

- Stainless is highly resistant against micro bacteria attacks plus lower bacteria colonization
- Hygienic and cleanable material (Smooth surface internally & externally). Due to their very high passive film (protecting the surface)
- Lower adhesion of deposits (dirt and sludge) with the smooth internals of Stainless Steels. Sludge & magnetite is washed/ removed from the collection chamber far easier than the inferior iron/ carbon steel
- Stability, Stainless Steel is basically inert in water. Leaching of alloying elements is within safe limits. As a result, they provide better quality water. No turbidity problems. All resulting in less bacterial slime, low energy consumption, low cleaning costs, good for conveying wet solids.
- Excellent durability and abrasion resistance, as Stainless Steels are resistant to crevice corrosion, cavitations and wear in pure and polluted waters as well as in atmosphere (even polluted), they are cost effective for long term use and do not cause environmental pollution.

### MagVent location

This combined unit (our model ref MAGCVAD) must be installed at the hottest part of the system (before the pumps).

In a heating system this is the main flow from the boilers.

In a chilled water system the unit must be located in the return close to the chillers.

The static head must not exceed 60 metres in a Heating system.

Maximum static head must not exceed 40 metres in a chilled water system.

N.B. if the static head is greater than these figures the efficiency of the CleanVent & MagVent is reduced

### Commissioning

The MagVent requires no special commissioning. All units are fitted with a fast bleed valve, which should be used when initially filling the system.

The same valve is used for draining off floating "scum" and also prevents the possibility of dirt clogging the air vent.

Maintenance will be required to remove trapped dirt and sludge. Opening the ball valve at the bottom of the unit does this. The valve may be opened while the system is under pressure.

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## Maintenance- Removing & Cleaning the Magnetic Rod

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Scalding is a danger at high pressures and temperatures.

Ensure that the water is safely piped to drain before opening the drain valve.

Turn off The Pumps

Open The Drain Valve

Unscrew and remove The Magnet

After approx 15-20 Seconds

Close the ball valve

Replace The Magnet

Turn back on the pumps

## Flushing the MagVent.

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The system pressure will flush the dirt out. Leave the valve open until the collected dirt has been flushed out; repeat this operation every few days or weeks (depending on the state of the water). Once the water is clear it may be possible to drain every 6 months or so depending on the size and age of the system.

It is still very important to flush the dirt separator as part of the standard maintenance programme through the valve on the bottom of the unit.

If a combined unit is installed (Air & Dirt) most of the dissolved air will be removed in a few days.

However this may vary from system to system. In large systems it may take several weeks.

## Flanges

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All flanges are drilled to BS 4504 PN16 as standard.

## Drain valve

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All models are supplied with a ball valve for draining the collected dirt and sludge.